



CRIMPING PARAMETERS CHART

Parametri di pressatura

ONE-PIECE
FOR BRAIDED HOSES
per tubi trecciati



BRAIDED HOSES

Tubi trecciati

NOMINAL BORE	DN	5	6	8	10	12	16	19	25	31	38	51
INTERNAL DIAMETER	inches	3/16"	1/4"	5/16"	3/8"	1/2"	5/8"	3/4"	1"	1.1/4"	1.1/2"	2"
	mm	4.8	6.4	7.9	9.5	12.8	16	19	25.4	31.8	38.1	50.8

[illegible]

ALPI 4000	ONE-PIECE FOR STANDARD FITTINGS		.04	.05	.06	.08	.10	.12	.16		
			15.8	18.0	20.0	23.8	27.3	31.1	39.0		
			ns	ns	ns	ns	n.s.	n.s.	n.s.		

[illegible][illegible][illegible]

TEKNO/1SC PLUS EXCEED AN857 1SC	ONE-PIECE FOR STANDARD FITTINGS		.04	.05	.06	.08					
			15.3	16.8	18.6	22.5					
			n.S.	n.S.	n.S.	n.S.					

[illegible]

SMART ONE	ONE-PIECE FOR STANDARD FITTINGS		.04	.05	.06	.08	.10	.12	.16		
			15.3	16.8	18.6	22.5					
			n.s.	n.s.							

SMART TWO	ONE-PIECE FOR STANDARD FITTINGS		.04	.05	.06	.08	.10	.12	.16			
			16.2	18.0	20.0	23.8	27.4	31.1	39.1			
							n.s.	n.s.	n.s.			

[illegible]

BRAIDED HOSES

Tubi trecciati

NOMINAL BORE	DN	5	6	8	10	12	16	19	25	31	38	51
INTERNAL DIAMETER	inches	3/16"	1/4"	5/16"	3/8"	1/2"	5/8"	3/4"	1"	1.1/4"	1.1/2"	2"
	mm	4.8	6.4	7.9	9.5	12.8	16	19	25.4	31.8	38.1	50.8

PREMIER PREMIER RW	ONE-PIECE FOR STANDARD FITTINGS		.04	.05	.06	.08	.10	.12	.16			
			16.2	17.8	20.6	23.5	27.3	31.3	39.1			
			n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.			

PREMIER ICE	ONE-PIECE FOR STANDARD FITTINGS		.04	.05	.06	.08	.10	.12	.16			
			16.2	17.8	20.6	23.5	27.3	31.3	39.1			
			n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.			

SLIM	ONE-PIECE FOR STANDARD FITTINGS		.04	.05	.06	.08						
			15.0	16.8	18.2	21.9						
			n.s.	n.s.	n.s.	n.s.						

SERVOCOMANDO	ONE-PIECE FOR STANDARD FITTINGS		.04	.05	.06	.08						
			15.5	17.0	18.6	22.5						
			n.s.	n.s.	n.s.	n.s.						

DOLOMITI/1SC EXCEED AN857 1SC	ONE-PIECE FOR STANDARD FITTINGS		.04	.05	.06	.08	.10	.12	.16			
			15.3	16.8	18.6	22.5	26.6	30.0	-			
			n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.			

DOLOMITI/2SC EXCEED AN857 2SC	ONE-PIECE FOR STANDARD FITTINGS		.04	.05	.06	.08	.10	.12	.16			
			16.2	18.0	20.0	23.8	27.4	31.1	39.1			
			n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.			

ETNA	ONE-PIECE FOR STANDARD FITTINGS		.04	.05	.06	.08	.10	.12	.16			
			16.2	17.8	20.6	23.5	27.3	31.3	39.1			
			n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.			

Quote di pressatura espresse in mm

Tubi trecciati

NOMINAL BORE	DN	5	6	8	10	12	16	19	25	31	38	51
INTERNAL DIAMETER	inches	3/16"	1/4"	5/16"	3/8"	1/2"	5/8"	3/4"	1"	1.1/4"	1.1/2"	2"
	mm	4.8	6.4	7.9	9.5	12.8	16	19	25.4	31.8	38.1	50.8

[illegible]

BRAIDED HOSES

Tubi trecciati

NOMINAL BORE	DN	5	6	8	10	12	16	19	25	31	38	51
INTERNAL DIAMETER	inches	3/16"	1/4"	5/16"	3/8"	1/2"	5/8"	3/4"	1"	1 1/4"	1 1/2"	2"
	mm	4.8	6.4	7.9	9.5	12.8	16	19	25.4	31.8	38.1	50.8

PREMIER PREMIER RW	ONE-PIECE FOR STANDARD FITTINGS		.04	.05	.06	.08	.10	.12	.16			
			0.638	0.701	0.811	0.925	1.075	1.232	1.539			
			n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.			
PREMIER ICE	ONE-PIECE FOR STANDARD FITTINGS		.04	.05	.06	.08	.10	.12	.16			
			0.638	0.701	0.811	0.925	1.075	1.232	1.539			
			n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.			
SLIM	ONE-PIECE FOR STANDARD FITTINGS		.04	.05	.06	.08						
			0.591	0.661	0.717	0.862						
			n.s.	n.s.	n.s.	n.s.						
SERVOCOMANDO	ONE-PIECE FOR STANDARD FITTINGS		.04	.05	.06	.08						
			0.610	0.669	0.732	0.886						
			n.s.	n.s.	n.s.	n.s.						
DOLOMITI/1SC EXCEED AN857 1SC	ONE-PIECE FOR STANDARD FITTINGS		.04	.05	.06	.08	.10	.12	.16			
			0.602	0.661	0.732	0.886	1.047	1.181	-			
			n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.			
DOLOMITI/2SC EXCEED AN857 2SC	ONE-PIECE FOR STANDARD FITTINGS		.04	.05	.06	.08	.10	.12	.16			
			0.638	0.709	0.787	0.937	1.079	1.224	1.539			
			n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.			
ETNA	ONE-PIECE FOR STANDARD FITTINGS		.04	.05	.06	.08	.10	.12	.16			
			0.638	0.701	0.811	0.925	1.075	1.232	1.539			
			n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.			

Crimping quotas expressed in inches