

CRIMPING PARAMETERS CHART

inches

BRAIDED HOSES Tubi trecati	Nominal Size											
	3/16"	1/4"	5/16"	3/8"	1/2"	5/8"	3/4"	1"	1 1/4"	1 1/2"	2"	
TEKNO/15N EN 853 15N - SAE 100 R1AT	B12T.N	0.630	0.709	0.732	0.807	0.921	1.063	1.213	1.539	1.909	2.244	2.732
	B15C	0.630	0.701	0.787	0.929	1.079	1.189	1.492				
TEKNO/25N EN 853 25N - SAE 100 R2AT	B12T.N	0.657	0.748	0.772	0.839	0.961	1.110	1.260	1.587	2.008	2.323	2.846
	B15C	0.657	0.748	0.772	0.839	0.961	1.110	1.260	1.587	2.008	2.323	2.846

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TEKNO/15C PLUS EXCEED 1500 R1AT	B15C	0.602	0.661	0.732	0.886	1.039	1.150	1.453				
	B1K	0.591	0.642	0.732	0.884	1.039	1.151	1.492	1.764	2.000	2.543	
TEKNO/25C PLUS EXCEED 2500 R2AT	B12T.N	0.717	0.748	0.803	0.925	1.067	1.224	1.539	1.917	2.213	2.795	
	B15C	0.638	0.709	0.787	0.917	1.086	1.193	1.492				

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TEKNOIACK	B12T.N	0.748	0.799									
	B15C	0.748	0.799									
LIFT-PLUS EN 81-2	B1R	0.748	0.799									
	B1K	0.748	0.799									

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ICEBERG/3	B2R	0.748	0.799									
	B1R	0.598	0.677	0.740	0.827	1.000	1.110	1.268	1.567	1.835	2.087	2.606
VULCAN/1 EXCEED EN853 15N SAE R1AT	B1R	0.709	0.827	0.906	0.986	1.102	1.339	1.457	1.693	1.850	2.441	
	B2R	0.693	0.701	0.799	0.906	1.012	1.142	1.319	1.622	2.000	2.232	2.736

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DOLOMITI/15N EN 853 15N - SAE 100 R1AT	B12T.N	0.630	0.709	0.732	0.807	0.921	1.063	1.213	1.539	1.909	2.244	2.732
	B15C	0.630	0.701	0.787	0.929	1.079	1.189	1.492				
DOLOMITI/25N EN 853 25N - SAE 100 R2AT	B12T.N	0.657	0.748	0.772	0.839	0.961	1.110	1.260	1.587	2.008	2.323	2.846
	B15C	0.657	0.748	0.772	0.839	0.961	1.110	1.260	1.587	2.008	2.323	2.846

SPIRAL HOSES Tubi spirali	Nominal Size											
	3/16"	1/4"	5/16"	3/8"	1/2"	5/8"	3/4"	1"	1 1/4"	1 1/2"	2"	
TEKNO/15N EN 853 15N - SAE 100 R1AT	B1R	0.598	0.677	0.740	0.827	1.000	1.110	1.268	1.567	1.835	2.087	2.606
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	B1K	0.591	0.642	0.732	0.884	1.039	1.151	1.492	1.764	2.000	2.543	
TEKNO/25C PLUS EXCEED 2500 R2AT	B12T.N	0.717	0.748	0.803	0.925	1.067	1.224	1.539	1.917	2.213	2.795	
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VULCAN/1 EXCEED EN853 15N SAE R1AT	B1R	0.709	0.827	0.906	0.986	1.102	1.339	1.457	1.693	1.850	2.441	
	B2R	0.693	0.701	0.799	0.906	1.012	1.142	1.319	1.622	2.000	2.232	2.736

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* I DIAMETRI DI PRESSIONE INDICATI SONO VALIDI ANCHE PER LE VERSIONI ICEBERG / FOREVER / EVERGREEN

* CRIMPING DIAMETERS REPORTED IN THIS DOCUMENT ARE VALID ALSO FOR ICEBERG / FOREVER / EVERGREEN VERSIONS

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HOSES	TERMOPLASTIC HOSES											
	3/16"	1/4"	5/16"	3/8"	1/2"	5/8"	3/4"	1"	1 1/4"	1 1/2"	2"	
R7*	B7R	0.465	0.554	0.637	0.715	0.873	1.007	1.140	1.447			
	B1K	0.550	0.660	0.820	0.896							
R7 MTH1*	B7R	0.465	0.554	0.637	0.715	0.873	1.007	1.140	1.447			
	B1K	0.550	0.660	0.820	0.896							

CLEANER HOSES Tubi idropultrici	Nominal Size											
	3/16"	1/4"	5/16"	3/8"	1/2"	5/8"	3/4"	1"	1 1/4"	1 1/2"	2"	
TEKNOIET/15N IC-60335-2	B12T.N	0.709	0.732	0.807	0.921							
	B1R	0.677	0.740	0.827	1.000							
TEKNOIET/25N IC-60335-2	B2R	0.701	0.799	0.906	1.012							
	B12T.N	0.748	0.772	0.839	0.961							

HOSES	TEXTILE HOSES											
	3/16"	1/4"	5/16"	3/8"	1/2"	5/8"	3/4"	1"	1 1/4"	1 1/2"	2"	
1TE/R6	B7R	0.610	0.657	0.728	0.809							
	B1K	0.598	0.657	0.732	0.807							
2TE/RW	B7R	0.598	0.657	0.732	0.807							
	B1K	0.598	0.657	0.732	0.807							

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TEKNOIET/15N IC-60335-2	B12T.N	0.709	0.732	0.807	0.921							
	B1R	0.677	0.740	0.827	1.000							
TEKNOIET/25N IC-60335-2	B2R	0.701	0.799	0.906	1.012							
	B12T.N	0.748	0.772	0.839	0.961							

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	3/16"	1/4"	5/16"	3/8"	1/2"	5/8"	3/4"	1"	1 1/4"	1 1/2"	2"	
TEKNOIET/15N IC-60335-2	B12T.N	0.709	0.732	0.807	0.921							
	B1R	0.677	0.740	0.827	1.000							
TEKNOIET/25N IC-60335-2	B2R	0.701	0.799	0.906	1.012							
	B12T.N	0.748	0.772	0.839	0.961							

HOSES	PTFE											
	3/16"	1/4"	5/16"	3/8"	1/2"	5/8"	3/4"	1"	1 1/4"	1 1/2"	2"	
PTFE 1BRD0	BPTFE	0.433	0.516	0.579	0.638	0.819	0.874	1.098	1.398			
	BPTFE	0.433	0.516	0.579	0.638	0.819	0.874	1.098	1.398			
PTFE 2BRD0	BPTFE	0.433	0.516	0.579	0.638	0.819	0.874	1.098	1.398			
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	3/16"	1/4"	5/16"	3/8"	1/2"	5/8"	3/4"	1"	1 1/4"	1 1/2"	2"	
PTFE 1BRD0	BPTFE	0.433	0.516	0.579	0.638	0.819	0.874	1.098	1.398			
	BPTFE	0.433	0.516	0.579	0.638	0.819	0.874	1.098	1.398			
PTFE 2BRD0	BPTFE	0.433	0.516	0.579	0.638	0.819	0.874	1.098	1.398			
	BPTFE	0.433	0.516	0.579	0.638	0.819	0.874	1.098	1.398			

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