Vitillo

CRIMPING PARAMETERS CHART

inches

BRAIDED HOSES
Tubi trecciati

NOMINAL BORE	DN	5	6	8	10	12	16	19	25	31	38	51
INTERNAL DIAMETER	inches	3/16"	1/4"	5/16"	3/8"	1/2"	5/8"	3/4"	1"	1.1/4"	1.1/2"	2"
	mm	4.8	6.4	7.9	9.5	12.8	16	19	25.4	31.8	38.1	50.8

TEKNO/1SN /1SNRW
EN 853 1SN - SAE100 R1AT

	DN	5	6	8	10	12	16	19	25	31	38	51
B12T..N FOR STANDARD FITTINGS		.03	.04	.05	.06	.08	.10	.12	.16	.20	.24	.32
		0.630	0.709	0.732	0.807	0.921	1.063	1.213	1.539	1.909	2.244	2.732
		n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.
B1SC FOR STANDARD FITTINGS			.04	.05	.06	.08	.10	.12	.16			
			0.630	0.701	0.787	0.929	1.079	1.189	1.492			
			n.s.	n.s.	n.s.	n.s.	n.s.	n.s.				
B1T FOR STANDARD FITTINGS		.03	.04	.05	.06	.08	.10	.12	.16	.20	.24	
		0.606	0.646	0.717	0.791	0.953	1.039	1.213	1.531	1.835	2.134	
		n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.		
B12T FOR STANDARD FITTINGS						.08	.10	.12				
						0.925	1.039	1.213				
						n.s.	n.s.	n.s.				

(scelta consigliata) (recommended option)
Nota / Note :

TEKNO/2SN /2SN RW
EN 853 2SN - SAE100 R2AT

	DN	5	6	8	10	12	16	19	25	31	38	51
B12T..N FOR STANDARD FITTINGS		.03	.04	.05	.06	.08	.10	.12	.16	.20	.24	.32
		0.657	0.748	0.772	0.839	0.961	1.110	1.260	1.587	2.008	2.323	2.846
		n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	*4
B2T FOR STANDARD FITTINGS		.03	.04	.05	.06	.08	.10	.12	.16	.20	.24	
		0.618	0.709	0.795	0.843	1.008	1.122	1.260	1.614	1.969	2.264	
		n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.		
B12T FOR STANDARD FITTINGS						.08	.10	.12				
						0.961	1.071	1.260				
						n.s.	n.s.	n.s.				

(scelta consigliata) (recommended option)
Nota / Note :

TEKNO/1ST
EN 853 1ST
Nota / Note :

	DN	5	6	8	10	12	16	19	25	31	38	51
B1R.. FOR STANDARD FITTINGS		.03	.04	.05	.06	.08	.10	.12	.16	.20	.24	.32
		0.598	0.677	0.740	0.827	1.000	1.110	1.268	1.567	1.835	2.087	2.606
		0.709	0.827	0.866	0.906	0.984	1.102	1.339	1.457	1.693	1.850	2.441

TEKNO/2ST
EN 853 2ST
Nota / Note :

	DN	5	6	8	10	12	16	19	25	31	38	51
B2R.. FOR STANDARD FITTINGS		.03	.04	.05	.06	.08	.10	.12	.16	.20	.24	.32
		0.693	0.701	0.799	0.906	1.012	1.142	1.319	1.622	2.000	2.232	2.736
		0.728	0.827	0.866	0.906	0.984	1.102	1.339	1.457		1.850	2.520

TEKNO/1SC
EXCEED AN857 1SC

	DN	5	6	8	10	12	16	19	25	31	38	51
B1SC.. FOR STANDARD FITTINGS			.04	.05	.06	.08	.10	.12	.16			
			0.602	0.661	0.732	0.886	1.039	1.150	1.453			
			n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	*3			
B1K FOR STANDARD FITTINGS			.04	.05	.06	.08	.10	.12	.16	.20	.24	.32
			0.591	0.642	0.732	0.894	1.039	1.161	1.492	1.803	2.019	2.543
			n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	*4	n.s.	n.s.	

(scelta consigliata) (recommended option)
Nota / Note :

TEKNO/2SC
EXCEED AN857 2SC

	DN	5	6	8	10	12	16	19	25	31	38	51
B12T..N FOR STANDARD FITTINGS			.04	.05	.06	.08	.10	.12	.16	.20	.24	.32
			0.717	0.748	0.811	0.925	1.067	1.224	1.539	1.917	2.213	2.795
			n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.
B1SC FOR STANDARD FITTINGS			.04	.05	.06	.08	.10	.12	.16			
			0.638	0.709	0.787	0.917	1.086	1.193	1.492			
			n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.			

(scelta consigliata) (recommended option)
Nota / Note :

BRAIDED HOSES
Tubi trecciati

NOMINAL BORE	DN	5	6	8	10	12	16	19	25	31	38	51
INTERNAL DIAMETER	inches	3/16"	1/4"	5/16"	3/8"	1/2"	5/8"	3/4"	1"	1.1/4"	1.1/2"	2"
	mm	4.8	6.4	7.9	9.5	12.8	16	19	25.4	31.8	38.1	50.8

TEKNO/1SC PLUS
EXCEED AN857 1SC
Nota / Note :

	DN	5	6	8	10	12	16	19	25	31	38	51
B1SC FOR STANDARD FITTINGS			.04	.05	.06	.08	.10	.12	.16			
			0.602	0.661	0.732	0.886	1.039	1.150	1.453			
			n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	*3			
B1K FOR STANDARD FITTINGS			.04	.05	.06	.08	.10	.12	.16	.20	.24	.32
			0.591	0.642	0.732	0.894	1.039	1.161	1.492	1.764	2.000	2.543
			n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	

TEKNO/2SC PLUS
EXCEED AN857 2SC

(scelta consigliata) (recommended option)
Nota / Note :

	DN	5	6	8	10	12	16	19	25	31	38	51
B12T..N FOR STANDARD FITTINGS			.04	.05	.06	.08	.10	.12	.16	.20	.24	.32
			0.717	0.748	0.811	0.925	1.067	1.224	1.539	1.917	2.213	2.795
			n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.
B1SC FOR STANDARD FITTINGS			.04	.05	.06	.08	.10	.12	.16			
			0.638	0.709	0.787	0.917	1.086	1.193	1.492			
			n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.			

FORTHREE

	DN	5	6	8	10	12	16	19	25	31	38	51
B2R FOR STANDARD FITTINGS			.04		.06	.08	.10	.12	.16			
			0.748		0.945	1.055	1.193	1.370	1.657			
			0.827		0.906	0.984	1.102	1.339	1.457			
B5K FOR STANDARD FITTINGS					.06			.12	.16			
					1.028			1.441	1.752			
					n.s.			n.s.	n.s.			

TEKNOMASTER 2SN

	DN	5	6	8	10	12	16	19	25	31	38	51
B2R FOR STANDARD FITTINGS								.08				
			0.693	0.787	0.902	1.024	1.169	1.323	1.638			
			0.827	0.866	0.906	0.984	1.102	1.339	1.457			

STRONGER/1
SAE 100 R16

(scelta consigliata) (recommended option)

	DN	5	6	8	10	12	16	19	25	31	38	51
B1R FOR STANDARD FITTINGS		.03	.04	.05	.06	.08	.10	.12	.16	.20		
		0.606	0.681	0.732	0.807	0.992	1.079	1.220	1.535	1.799		
		0.709	0.827	0.866	0.906	0.984	1.102	1.339	1.457	1.693		
B12T..N FOR STANDARD FITTINGS		.03	.04	.05	.06	.08	.10					
		0.638	0.713	0.724	0.787	0.913	1.031					
		n.s.	n.s.	n.s.	n.s.	n.s.	n.s.					
B1SC FOR STANDARD FITTINGS			.04	.05	.06	.08	.10	.12	.16			
			0.634	0.693	0.768	0.921	1.047	1.142	1.500			
			n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.			

SLIM
(scelta consigliata) (recommended option)

	DN	5	6	8	10	12	16	19	25	31	38	51
B1SC FOR STANDARD FITTINGS			.04	.05	.06	.08		.12				
			0.591	0.661	0.717	0.862		1.130				
			n.s.	n.s.	n.s.	n.s.		n.s.				
B1K FOR STANDARD FITTINGS			.04	.05	.06	.08			.16			
			0.563	0.618	0.681	0.854			1.390			
			n.s.	n.s.	n.s.	n.s.			n.s.			
B7R FOR STANDARD FITTINGS		.03										
		0.484										
		n.s.										

*3 Note: Controllare con tampone No-Go diametro 19.65 mm
*3 Note: Check with No-Go gauge diameter 19.65 mm
*4 Note: Non effettuare il controllo del collasso con tampone Go, No-Go; Rispettare la quota indicata.
*4 Note: No check the diameter with Go, No-Go gauge; Respect the indicated diameter.

BRAIDED HOSES
Tubi trecciati

NOMINAL BORE	DN	5	6	8	10	12	16	19	25	31	38	51
INTERNAL DIAMETER	inches	3/16"	1/4"	5/16"	3/8"	1/2"	5/8"	3/4"	1"	1.1/4"	1.1/2"	2"
	mm	4.8	6.4	7.9	9.5	12.8	16	19	25.4	31.8	38.1	50.8

TEKNOJACK

	DN	5	6	8	10	12	16	19	25	31	38	51
B12T..N FOR STANDARD FITTINGS			.04		.06							
			0.748		0.799							
			n.s.		n.s.							

LIFT-PLUS
EN 81.2

(scelta consigliata) (recommended option)

	DN	5	6	8	10	12	16	19	25	31	38	51
B12T..N FOR STANDARD FITTINGS											.24	.32
											2.236	2.795
											n.s.	n.s.
B1SC FOR STANDARD FITTINGS									.12	.16		
									1.150	1.433		
									n.s.	n.s.		
B1R FOR STANDARD FITTINGS											.20	
											1.795	
											1.693	
B1K FOR STANDARD FITTINGS											.20	
											1.756	
											n.s.	
B1T FOR STANDARD FITTINGS											.20	
											1.799	
											n.s.	

SERVOCOMANDO

	DN	5	6	8	10	12	16	19	25	31	38	51
B1SC FOR STANDARD FITTINGS			.04	.05	.06	.08						
			0.610	0.669	0.732	0.886						
			n.s.	n.s.	n.s.	n.s.						

ALPI 3300

	DN	5	6	8	10	12	16	19	25	31	38	51
B1SC FOR STANDARD FITTINGS			.04	.05	.06	.08	.10	.12	.16			
			0.614	0.665	0.740	0.886	1.102	1.201	1.492			
			ns	ns	ns	ns	ns	ns	ns			

ALPI 4000
(scelta consigliata) (recommended option)

	DN	5	6	8	10	12	16	19	25	31	38	51
B12T..N FOR STANDARD FITTINGS					.06	.08	.10	.12	.16			
					0.748	0.811	0.925	1.075	1.224	1.535		
					n.s.	n.s.	n.s.	n.s.	n.s.	n.s.		
B1SC FOR STANDARD FITTINGS				.04	.05	.06	.08	.10	.12	.16		
				0.622	0.709	0.787	0.937	1.091	1.193	1.488	0.000	
				ns	ns	ns	ns	ns	ns	ns		

ICEBERG/1
EXCEED EN853 1SN SAE 100 R1AT

	DN	5	6	8	10	12	16	19	25	31	38	51
B1R FOR STANDARD FITTINGS		.03	.04	.05	.06	.08	.10	.12	.16	.20	.24	.32
		0.598	0.677	0.740	0.827	1.000	1.110	1.268	1.567	1.835	2.087	2.606
		0.709	0.827	0.866	0.906	0.984	1.102	1.339	1.457	1.693	1.850	2.441

ICEBERG/2
EXCEED EN853 2SN SAE 100 R2AT

	DN	5	6	8	10	12	16	19	25	31	38	51
B2R FOR STANDARD FITTINGS		.03	.04	.05	.06	.08	.10	.12	.16	.20	.24	.32
		0.693	0.701	0.799	0.906	1.012	1.142	1.319	1.622	2.000	2.232	2.736
		0.728	0.827	0.866	0.906	0.984	1.102	1.339	1.457	1.693	1.850	2.520

BRAIDED HOSES
Tubi trecciati

NOMINAL BORE	DN	5	6	8	10	12	16	19	25	31	38	51
INTERNAL DIAMETER	inches	3/16"	1/4"	5/16"	3/8"	1/2"	5/8"	3/4"	1"	1.1/4"	1.1/2"	2"
	mm	4.8	6.4	7.9	9.5	12.8	16	19	25.4	31.8	38.1	50.8

ICEBERG/3

	DN	5	6	8	10	12	16	19	25	31	38	51
B2R FOR STANDARD FITTINGS			.04		.06	.08	.10	.12	.16			
			0.748		0.945	1.055	1.193	1.370	1.657			
			0.827		0.906	0.984	1.102	1.339	1.457			

VULCAN /1
EXCEED EN853 1SN SAE R1AT

	DN	5	6	8	10	12	16	19	25	31	38	51
B1R FOR STANDARD FITTINGS		.03	.04	.05	.06	.08	.10	.12	.16	.20	.24	.32
		0.598	0.677	0.740	0.827	1.000	1.110	1.268	1.567	1.835	2.087	2.606
		0.709	0.827	0.866	0.906	0.984	1.102	1.339	1.457	1.693	1.850	2.441

VULCAN /2
EXCEED EN853 2SN SAE R2AT

	DN	5	6	8	10	12	16	19	25	31	38	51
B2R.. FOR STANDARD FITTINGS		.03	.04	.05	.06	.08	.10	.12	.16	.20	.24	.32
		0.693	0.701	0.799	0.906	1.012	1.142	1.319	1.622	2.000	2.232	2.736
		18.5	21	22	23	25	28	34	37	43	47	64

VULCAN AIR
EXCEED EN857 1SC

(scelta consigliata) (recommended option)

	DN	5	6	8	10	12	16	19	25	31	38	51
BVA.. FOR STANDARD FITTINGS					.06	.08	.10	.12	.16	.20	.24	
					ø0.622	ø0.827	ø0.965	ø1.094	ø1.378	ø1.622	ø1.870	
					ø0.642	ø0.846	ø0.984	ø1.114	ø1.398	ø1.642	ø1.890	

mould crinmping unit

PREMIER PREMIER RW

	DN	5	6	8	10	12	16	19	25	31	38	51
B12T..N FOR STANDARD FITTINGS			.04	.05	.06	.08	.10	.12	.16	.20	.24	.32
			0.709	0.740	0.799	0.913	1.075	1.230	1.539	1.893	2.212	2.704
			n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.

PREMIER ONE PREMIER ONE RW

	DN	5	6	8	10	12	16	19	25	31	38	51
B1K FOR STANDARD FITTINGS			.04	.05	.06	.08	.10	.12	.16			
			0.575	0.653	0.700	0.854	1.015	1.153	1.433			
			n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.			

SMART ONE

	DN	5	6	8	10	12	16	19	25	31	38	51
B1K FOR STANDARD FITTINGS			.04	.05	.06	.08	.10	.12	.16			
			0.575		0.700	0.854	1.039	1.161	1.492			
			n.s.		n.s.	n.s.	n.s.	n.s.	n.s.			
B1SC FOR STANDARD FITTINGS			.04	.05	.06	.08	.10	.12	.16			
			0.602	0.661			1.039	1.150	1.453			
			n.s.	n.s.			n.s.	n.s.	n.s.			

SMART TWO

	DN	5	6	8	10	12	16	19	25	31	38	51
B12T..N FOR STANDARD FITTINGS			.04	.05	.06	.08	.10	.12	.16			
			0.709	0.784	0.811	0.925	1.079	1.224	1.539			
			n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.			

BRAIDED HOSES
Tubi trecciati

NOMINAL BORE	DN	5	6	8	10	12	16	19	25	31	38	51
INTERNAL DIAMETER	inches	3/16"	1/4"	5/16"	3/8"	1/2"	5/8"	3/4"	1"	1.1/4"	1.1/2"	2"
	mm	4.8	6.4	7.9	9.5	12.8	16	19	25.4	31.8	38.1	50.8

DOLOMITI/1SN
EN 853 1SN - SAE100 R1AT

(scelta consigliata) (recommended option)

	DN	5	6	8	10	12	16	19	25	31	38	51
B12T..N FOR STANDARD FITTINGS		.03	.04	.05	.06	.08	.10	.12	.16	.20	.24	.32
		0.630	0.709	0.732	0.807	0.921	1.063	1.213	1.539	1.909	2.244	2.732
		n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.
B1SC FOR STANDARD FITTINGS			.04	.05	.06	.08	.10	.12	.16			
			0.630	0.701	0.787	0.929	1.079	1.189	1.492			
			n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.			
B1T FOR STANDARD FITTINGS		.03	.04	.05	.06	.08	.10	.12	.16	.20	.24	
		0.606	0.646	0.717	0.791	0.953	1.039	1.213	1.531	1.835	2.134	
		n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.		
B12T FOR STANDARD FITTINGS						.08	.10	.12				
						0.925	1.039	1.213				
						n.s.	n.s.	n.s.				

DOLOMITI/2SN
EN 853 2SN - SAE100 R2AT

(scelta consigliata) (recommended option)

	DN	5	6	8	10	12	16	19	25	31	38	51
B12T..N FOR STANDARD FITTINGS		.03	.04	.05	.06	.08	.10	.12	.16	.20	.24	.32
		0.657	0.748	0.772	0.839	0.961	1.110	1.260	1.587	2.008	2.323	2.846
		n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	*4
B2T FOR STANDARD FITTINGS		.03	.04	.05	.06	.08	.10	.12	.16	.20	.24	
		0.618	0.709	0.795	0.843	1.008	1.122	1.260	1.614	1.969	2.264	
		n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.		
B12T FOR STANDARD FITTINGS						.08	.10	.12				
						0.961	1.071	1.260				
						n.s.	n.s.	n.s.				

DOLOMITI/1SC
EXCEED AN857 1SC

(scelta consigliata) (recommended option)

	DN	5	6	8	10	12	16	19	25	31	38	51
B1SC.. FOR STANDARD FITTINGS			.04	.05	.06	.08	.10	.12	.16			
			0.602	0.661	0.732	0.886	1.039	1.150	1.453			
			n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	*3			
B1K FOR STANDARD FITTINGS			.04	.05	.06	.08	.10	.12	.16	.20	.24	.32
			0.591	0.642	0.732	0.894	1.039	1.161	1.492	1.803	2.000	2.543
			n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	*4	n.s.	n.s.

DOLOMITI/2SC
EXCEED AN857 2SC

(scelta consigliata) (recommended option)

	DN	5	6	8	10	12	16	19	25	31	38	51
B12T..N FOR STANDARD FITTINGS			.04	.05	.06	.08	.10	.12	.16	.20	.24	.32
			0.717	0.748	0.811	0.925	1.067	1.224	1.539	1.917	2.213	2.795
			n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.
B1SC FOR STANDARD FITTINGS			.04	.05	.06	.08	.10	.12	.16			
			0.638	0.709	0.787	0.917	1.086	1.193	1.492			
			n.s.	n.s.	n.s.	n.s.	n.s.	n.s.	n.s.			

° I DIAMETRI DI PRESSATURA INDICATI SONO VALIDI ANCHE PER LE VERSIONI **FOREVER e EVERGREEN**

° CRIMPING DIAMETERS REPORTED IN THIS DOCUMENT ARE VALID ALSO FOR **FOREVER AND EVERGREEN** VERSIONS

SPIRAL HOSES
Tubi spiralati

NOMINAL BORE	DN	5	6	8	10	12	16	19	25	31	38	51
INTERNAL DIAMETER	inches	3/16"	1/4"	5/16"	3/8"	1/2"	5/8"	3/4"	1"	1.1/4"	1.1/2"	2"
	mm	4.8	6.4	7.9	9.5	12.8	16	19	25.4	31.8	38.1	50.8

TEKNOSPIR/4SP
EN856 4SP

(impieghi severi) (severe applications)
Nota / Note :

	DN	5	6	8	10	12	16	19	25	31	38	51
B9R FOR STANDARD FITTINGS			.04		.06	.08	.10	.12	.16	.20	.24	.32
			0.756		0.913	1.035	1.173	1.319	1.646	2.150	2.303	2.913
			0.827		0.906	1.063	1.220	1.417	1.890	2.126	2.441	2.520
KB4SH FOR INTERLOCK FITTINGS							.10	.12	.16			
							1.220	1.335	1.637			
							0.551in. 1.870out	0.591in. 2.04.7out	0.669 in. 2.638out.			
B5K FOR STANDARD FITTINGS				.06	.08	.10	.12	.16	B5K006			
				1.016	1.122	1.295	1.417	1.713	2.244			
				n.s.	n.s.	n.s.	n.s.	n.s.	n.s.			
HB4NS FOR HYPERSPIRAL FITTINGS				.06	.08	.10	.12	.16				
				1.043	1.094	1.334	1.476	1.831				
				n.s.	n.s.	n.s.	n.s.	n.s.				
HB6NS FOR HYPERSPIRAL FITTINGS										.20	.24	
										2.295	2.539	
										n.s.	n.s.	

TEKNOSPIR/12
EN856 R12 SAE 100 R12

Nota / Note :

	DN	5	6	8	10	12	16	19	25	31	38	51
B9R FOR STANDARD FITTINGS					.06	.08	.10	.12	.16	.20	.24	
					0.906	1.043	1.197	1.339	1.650	2.083	2.303	
					0.906	1.063	1.220	1.417	1.890	2.126	2.441	
B4SH FOR STANDARD FITTINGS										.24	.32	
										2.319	2.780	
										2.441	2.520	
B5K FOR STANDARD FITTINGS					.06	.08	.10	.12	.16	B5K006		
					1.031	1.086	1.272	1.409	1.713	2.244		
					n.s.	n.s.	n.s.	n.s.	n.s.	n.s.		
HB4NS FOR HYPERSPIRAL FITTINGS					.06	.08	.10	.12	.16			
					1.028	1.083	1.319	1.468	1.831			
					n.s.	n.s.	n.s.	n.s.	n.s.			
HB6NS FOR HYPERSPIRAL FITTINGS										.20	.24	
										2.295	2.539	
										n.s.	n.s.	

TEKNOSPIR/13
EN856 R12 SAE 100 R13

Nota / Note :

	DN	5	6	8	10	12	16	19	25	31	38	51
KB4SH FOR INTERLOCK FITTINGS							.12	.16	.20			
							1.366	1.661	1.960			
							0.591 in. 2.04.7out	0.669 in. 2.638out.	0.846 in. 2.913out			
KBH13 FOR INTERLOCK FITTINGS										.24	.32	
										2.350	3.079	
										0.866in. 3.18out	1.1in. 3.34out.	
HB4NS FOR HYPERSPIRAL FITTINGS							.12	.16	.20	HB6NS24		
							1.496	1.831	2.185	2.539		
							n.s.	n.s.	n.s.	n.s.		

TEKNOSPIR/15
EN856 R12 SAE 100 R15

Nota / Note :

	DN	5	6	8	10	12	16	19	25	31	38	51
KB4SH FOR INTERLOCK FITTINGS							.12	.16				
							1.335