

CRIMPING PARAMETERS CHART

inches

BRAIDED HOSES Tubi trecati	3/16" 1/4" 5/16" 3/8" 1/2" 5/8" 3/4" 1" 1 1/4" 1 1/2" 2"												
	03	04	05	06	08	10	12	16	20	24	30	36	42
TEKNO/15N EN 853 15N - SAE100 R1AT	B12T-N STANDARD FITTING	0.630	0.709	0.732	0.807	0.921	1.063	1.213	1.539	1.909	2.244	2.732	
	B15C STANDARD FITTING	0.630	0.701	0.787	0.929	1.079	1.189	1.492					
TEKNO/25N EN 853 25N - SAE100 R2AT	B12T-N STANDARD FITTING	0.657	0.748	0.772	0.839	0.961	1.110	1.260	1.587	2.008	2.323	2.862	
	B15C STANDARD FITTING	0.657	0.748	0.772	0.839	0.961	1.110	1.260	1.587	2.008	2.323	2.862	
TEKNO/15T EN 853 15T - SAE100 R1AT	B12T-N STANDARD FITTING	0.598	0.677	0.740	0.827	1.000	1.110	1.268	1.567	1.835	2.087	2.606	
	B15C STANDARD FITTING	0.598	0.677	0.740	0.827	1.000	1.110	1.268	1.567	1.835	2.087	2.606	
TEKNO/25T EN 853 25T - SAE100 R2AT	B12T-N STANDARD FITTING	0.618	0.709	0.795	0.843	1.008	1.122	1.260	1.614	1.969	2.264		
	B15C STANDARD FITTING	0.618	0.709	0.795	0.843	1.008	1.122	1.260	1.614	1.969	2.264		
TEKNO/15C EXCEED AM857 15C	B12T-N STANDARD FITTING	0.591	0.642	0.732	0.884	1.039	1.161	1.492	1.764	2.019	2.543		
	B15C STANDARD FITTING	0.591	0.642	0.732	0.884	1.039	1.161	1.492	1.764	2.019	2.543		
TEKNO/25C EXCEED AM857 25C	B12T-N STANDARD FITTING	0.591	0.642	0.732	0.884	1.039	1.161	1.492	1.764	2.019	2.543		
	B15C STANDARD FITTING	0.591	0.642	0.732	0.884	1.039	1.161	1.492	1.764	2.019	2.543		

BRAIDED HOSES Tubi trecati	3/16" 1/4" 5/16" 3/8" 1/2" 5/8" 3/4" 1" 1 1/4" 1 1/2" 2"												
	03	04	05	06	08	10	12	16	20	24	30	36	42
TEKNO/15C PLUS EXCEED AM857 15C	B12T-N STANDARD FITTING	0.602	0.661	0.732	0.886	1.039	1.150	1.453					
	B15C STANDARD FITTING	0.602	0.661	0.732	0.886	1.039	1.150	1.453					
TEKNO/25C PLUS EXCEED AM857 25C	B12T-N STANDARD FITTING	0.617	0.748	0.811	0.925	1.079	1.224	1.539	1.917	2.213	2.795		
	B15C STANDARD FITTING	0.617	0.748	0.811	0.925	1.079	1.224	1.539	1.917	2.213	2.795		
STRONGER/1 SAE100 R16	B12T-N STANDARD FITTING	0.598	0.677	0.740	0.827	1.000	1.110	1.268	1.567	1.835	2.087	2.606	
	B15C STANDARD FITTING	0.598	0.677	0.740	0.827	1.000	1.110	1.268	1.567	1.835	2.087	2.606	
STRONGER/2 SAE100 R16	B12T-N STANDARD FITTING	0.618	0.709	0.795	0.843	1.008	1.122	1.260	1.614	1.969	2.264		
	B15C STANDARD FITTING	0.618	0.709	0.795	0.843	1.008	1.122	1.260	1.614	1.969	2.264		
SLIM	B12T-N STANDARD FITTING	0.591	0.642	0.732	0.884	1.039	1.161	1.492	1.764	2.019	2.543		
	B15C STANDARD FITTING	0.591	0.642	0.732	0.884	1.039	1.161	1.492	1.764	2.019	2.543		

BRAIDED HOSES Tubi trecati	3/16" 1/4" 5/16" 3/8" 1/2" 5/8" 3/4" 1" 1 1/4" 1 1/2" 2"												
	03	04	05	06	08	10	12	16	20	24	30	36	42
TEKNOIACK	B12T-N STANDARD FITTING	0.748	0.799										
	B15C STANDARD FITTING	0.748	0.799										
LIFT-PLUS SAE100 R16	B12T-N STANDARD FITTING	0.748	0.799										
	B15C STANDARD FITTING	0.748	0.799										
SERVOCOMANDO	B12T-N STANDARD FITTING	0.617	0.748	0.811	0.925	1.079	1.224	1.539	1.917	2.213	2.795		
	B15C STANDARD FITTING	0.617	0.748	0.811	0.925	1.079	1.224	1.539	1.917	2.213	2.795		
ALPI 3300	B12T-N STANDARD FITTING	0.617	0.748	0.811	0.925	1.079	1.224	1.539	1.917	2.213	2.795		
	B15C STANDARD FITTING	0.617	0.748	0.811	0.925	1.079	1.224	1.539	1.917	2.213	2.795		
ALPI 4000	B12T-N STANDARD FITTING	0.617	0.748	0.811	0.925	1.079	1.224	1.539	1.917	2.213	2.795		
	B15C STANDARD FITTING	0.617	0.748	0.811	0.925	1.079	1.224	1.539	1.917	2.213	2.795		
ICEBERG/1 EXCEED EN853 15N SAE 100R1AT	B12T-N STANDARD FITTING	0.598	0.677	0.740	0.827	1.000	1.110	1.268	1.567	1.835	2.087	2.606	
	B15C STANDARD FITTING	0.598	0.677	0.740	0.827	1.000	1.110	1.268	1.567	1.835	2.087	2.606	
ICEBERG/2 EXCEED EN853 25N SAE 100R2AT	B12T-N STANDARD FITTING	0.618	0.709	0.795	0.843	1.008	1.122	1.260	1.614	1.969	2.264		
	B15C STANDARD FITTING	0.618	0.709	0.795	0.843	1.008	1.122	1.260	1.614	1.969	2.264		

BRAIDED HOSES Tubi trecati	3/16" 1/4" 5/16" 3/8" 1/2" 5/8" 3/4" 1" 1 1/4" 1 1/2" 2"												
	03	04	05	06	08	10	12	16	20	24	30	36	42
ICEBERG/3	B12T-N STANDARD FITTING	0.748	0.799										
	B15C STANDARD FITTING	0.748	0.799										
VULCAN/1 EXCEED EN853 15N SAE R1AT	B12T-N STANDARD FITTING	0.598	0.677	0.740	0.827	1.000	1.110	1.268	1.567	1.835	2.087	2.606	
	B15C STANDARD FITTING	0.598	0.677	0.740	0.827	1.000	1.110	1.268	1.567	1.835	2.087	2.606	
VULCAN/2 EXCEED EN853 25N SAE R2AT	B12T-N STANDARD FITTING	0.618	0.709	0.795	0.843	1.008	1.122	1.260	1.614	1.969	2.264		
	B15C STANDARD FITTING	0.618	0.709	0.795	0.843	1.008	1.122	1.260	1.614	1.969	2.264		
VULCAN AIR EXCEED EN853 15C	B12T-N STANDARD FITTING	0.591	0.642	0.732	0.884	1.039	1.161	1.492	1.764	2.019	2.543		
	B15C STANDARD FITTING	0.591	0.642	0.732	0.884	1.039	1.161	1.492	1.764	2.019	2.543		
PREMIER EXCEED EN853 15C	B12T-N STANDARD FITTING	0.591	0.642	0.732	0.884	1.039	1.161	1.492	1.764	2.019	2.543		
	B15C STANDARD FITTING	0.591	0.642	0.732	0.884	1.039	1.161	1.492	1.764	2.019	2.543		
PREMIER ONE	B12T-N STANDARD FITTING	0.591	0.642	0.732	0.884	1.039	1.161	1.492	1.764	2.019	2.543		
	B15C STANDARD FITTING	0.591	0.642	0.732	0.884	1.039	1.161	1.492	1.764	2.019	2.543		

BRAIDED HOSES Tubi trecati	3/16" 1/4" 5/16" 3/8" 1/2" 5/8" 3/4" 1" 1 1/4" 1 1/2" 2"												
	03	04	05	06	08	10	12	16	20	24	30	36	42
DOLOMITI/15N EN 853 15N - SAE100 R1AT	B12T-N STANDARD FITTING	0.630	0.709	0.732	0.807	0.921	1.063	1.213	1.539	1.909	2.244	2.732	
	B15C STANDARD FITTING	0.630	0.709	0.732	0.807	0.921	1.063	1.213	1.539	1.909	2.244	2.732	
DOLOMITI/25N EN 853 25N - SAE100 R2AT	B12T-N STANDARD FITTING	0.657	0.748	0.772	0.839	0.961	1.110	1.260	1.587	2.008	2.323	2.862	
	B15C STANDARD FITTING	0.657	0.748	0.772	0.839	0.961	1.110	1.260	1.587	2.008	2.323	2.862	
DOLOMITI/15C EXCEED AM857 15C	B12T-N STANDARD FITTING	0.591	0.642	0.732	0.884	1.039	1.161	1.492	1.764	2.019	2.543		
	B15C STANDARD FITTING	0.591	0.642	0.732	0.884	1.039	1.161	1.492	1.764	2.019	2.543		
DOLOMITI/25C EXCEED AM857 25C	B12T-N STANDARD FITTING	0.591	0.642	0.732	0.884	1.039	1.161	1.492	1.764	2.019	2.543		
	B15C STANDARD FITTING	0.591	0.642	0.732	0.884	1.039	1.161	1.492	1.764	2.019	2.543		

*3 Note: Controllare con tampone No-Go diametro 19,65 mm
*3 Note: Check with No-Go gauge diameter 19,65 mm

*1 I DIAMETRI DI PRESSATURA INDICATI SONO VALIDI ANCHE PER LE VERSIONI FOREVER & EVERGREEN
*2 CRIMPING DIAMETERS REPORTED IN THIS DOCUMENT ARE VALID ALSO FOR FOREVER AND EVERGREEN VERSIONS

SPIRAL HOSES Tubi spirali	3/16" 1/4" 5/16" 3/8" 1/2" 5/8" 3/4" 1" 1 1/4" 1 1/2" 2"												
	03	04	05	06	08	10	12	16	20	24	30	36	42
TEKNO/15N EN 853 15N - SAE100 R1AT	B12T-N STANDARD FITTING	0.630	0.709	0.732	0.807	0.921	1.063	1.213	1.539	1.909	2.244	2.732	
	B15C STANDARD FITTING	0.630	0.709	0.732	0.807	0.921	1.063	1.213	1.539	1.909	2.244	2.732	
TEKNO/25N EN 853 25N - SAE100 R2AT	B12T-N STANDARD FITTING	0.657	0.748	0.772	0.839	0.961	1.110	1.260	1.587	2.008	2.323	2.862	
	B15C STANDARD FITTING	0.657	0.748	0.772	0.839	0.961	1.110	1.260	1.587	2.008	2.323	2.862	
TEKNO/15T EN 853 15T - SAE100 R1AT	B12T-N STANDARD FITTING	0.598	0.677	0.740	0.827	1.000	1.110	1.268	1.567	1.835	2.087	2.606	
	B15C STANDARD FITTING	0.598	0.677	0.740	0.827	1.000	1.110	1.268	1.567	1.835	2.087	2.606	
TEKNO/25T EN 853 25T - SAE100 R2AT	B12T-N STANDARD FITTING	0.618	0.709	0.795	0.843	1.008	1.122	1.260	1.614	1.969	2.264		
	B15C STANDARD FITTING	0.618	0.709	0.795	0.843	1.008	1.122	1.260	1.614	1.969	2.264		
TEKNO/15C EXCEED AM857 15C	B12T-N STANDARD FITTING	0.591	0.642	0.732	0.884	1.039	1.161	1.492	1.764	2.019	2.543		
	B15C STANDARD FITTING	0.591	0.642	0.732	0.884	1.039	1.161	1.492	1.764	2.019	2.543		
TEKNO/25C EXCEED AM857 25C	B12T-N STANDARD FITTING	0.591	0.642	0.732	0.884	1.039	1.161	1.492	1.764	2.019	2.543		
	B15C STANDARD FITTING	0.591	0.642	0.732	0.884	1.039	1.161	1.492	1.764	2.019	2.543		

SPIRAL HOSES Tubi spirali	3/16" 1/4" 5/16" 3/8" 1/2" 5/8" 3/4" 1" 1 1/4" 1 1/2" 2"												
	03	04	05	06	08	10	12	16	20	24	30	36	42
TEKNO/15N EN 853 15N - SAE100 R1AT	B12T-N STANDARD FITTING	0.630	0.709	0.732	0.807	0.921	1.063	1.213	1.539	1.909	2.244	2.732	
	B15C STANDARD FITTING	0.630	0.709	0.732	0.807	0.921	1.063	1.213	1.539	1.909	2.244	2.732	
TEKNO/25N EN 853 25N - SAE100 R2AT	B12T-N STANDARD FITTING	0.657	0.748	0.772	0.839	0.961	1.110	1.260	1.587	2.008	2.323	2.862	
	B15C STANDARD FITTING	0.657	0.748	0.772	0.839	0.961	1.110	1.260	1.587	2.008	2.323	2.862	
TEKNO/15T EN 853 15T - SAE100 R1AT	B12T-N STANDARD FITTING	0.598	0.677	0.740	0.827								