

# CRIMPING PARAMETERS CHART

BRAIDED HOSES Tubi trecati		3/16"	1/4"	5/16"	3/8"	1/2"	5/8"	3/4"	1"	1 1/4"	1 1/2"	2"	
TEKNO/15N EN 853 15N - SAE 100 RT1AT <i>(Nota: Consultare il manuale di riferimento)</i> <i>Note / Note:</i>	B12T-N Standard fittings	16.0	18.0	18.6	20.5	23.4	27.0	30.8	39.1	48.5	57.0	69.4	
	B15C Standard fittings				16.3	17.8	20.0	23.6	27.4	30.7	37.9		
	B1T Standard fittings	15.4	16.4	18.2	20.1	24.2	26.4	30.8	38.9	46.6	54.2		
TEKNO/25N EN 853 25N - SAE 100 R2AT <i>(Nota: Consultare il manuale di riferimento)</i> <i>Note / Note:</i>	B12T-N Standard fittings	16.7	19.0	19.6	21.3	24.4	28.2	32.0	40.3	51.0	59.0	72.7	
	B2T Standard fittings	15.7	18.0	20.2	21.4	25.6	28.5	32.0	41.0	50.0	57.5		
	B12T Standard fittings									24.4	27.2	32.0	
TEKNO/15T EN 853 15T - SAE 100 RT1AT <i>(Nota: Consultare il manuale di riferimento)</i> <i>Note / Note:</i>	B1R Standard fittings	15.2	17.2	18.8	21.0	25.4	28.2	32.2	39.8	46.6	53.0	66.2	
	B1K Standard fittings	15.4	17.3	18.6	20.5	25.2	27.4	31.0	39.0	45.7			
	B2R Standard fittings	17.6	17.8	20.3	23.0	25.7	29.0	33.5	41.2	50.8	56.7	69.5	
TEKNO/25T EN 853 25T - SAE 100 R2AT <i>(Nota: Consultare il manuale di riferimento)</i> <i>Note / Note:</i>	B15C Standard fittings				15.3	16.8	18.6	22.5	26.4	29.2	36.9		
	B1K Standard fittings				15.0	16.3	18.6	22.7	26.4	29.5	37.9	50.8	64.6
	B2R Standard fittings				16.2	18.0	20.0	23.8	27.8	30.3	37.9		
TEKNO/25C EXCEED EN853 25C <i>(Nota: Consultare il manuale di riferimento)</i> <i>Note / Note:</i>	B12T-N Standard fittings	18.2	19.0	20.6	23.5	27.4	31.1	39.1	48.7	56.2	71.0		
	B15C Standard fittings				16.2	18.0	20.0	23.8	27.8	30.3	37.9		
	B1K Standard fittings				16.1	17.6	19.5	23.4	26.6	29.0	38.1		

BRAIDED HOSES Tubi trecati		3/16"	1/4"	5/16"	3/8"	1/2"	5/8"	3/4"	1"	1 1/4"	1 1/2"	2"
TEKNO/15C PLUS EXCEED EN853 15C PLUS <i>(Nota: Consultare il manuale di riferimento)</i> <i>Note / Note:</i>	B15C Standard fittings	15.3	16.8	18.6	22.5	26.4	29.2	36.9				
	B1K Standard fittings	15.0	16.3	18.6	22.7	26.4	29.5	37.9	50.8			
	B2R Standard fittings				16.2	18.0	20.0	23.8	27.8	30.3	37.9	
TEKNO/25C PLUS EXCEED EN853 25C PLUS <i>(Nota: Consultare il manuale di riferimento)</i> <i>Note / Note:</i>	B12T-N Standard fittings	18.2	19.0	20.6	23.5	27.4	31.1	39.1	48.7	56.2	71.0	
	B15C Standard fittings				16.2	18.0	20.0	23.8	27.8	30.3	37.9	
	B1K Standard fittings				16.1	17.6	19.5	23.4	26.6	29.0	38.1	
FORTHREE <i>(Nota: Consultare il manuale di riferimento)</i> <i>Note / Note:</i>	B2R Standard fittings				19.0	20.6	23.5	27.4	31.1	39.1		
	B1K Standard fittings				19.0	20.6	23.5	27.4	31.1	39.1		
	B12T Standard fittings											
TEKNO MASTER 25N <i>(Nota: Consultare il manuale di riferimento)</i> <i>Note / Note:</i>	B2R Standard fittings	17.6	20.0	22.9	26.0	29.7	33.6	41.6				
	B1R Standard fittings	15.4	17.3	18.6	20.5	25.2	27.4	31.0	39.0	45.7		
	B12T-N Standard fittings	16.2	18.1	18.4	20.0	23.2	26.2					
STRONGER/1 SAE 100 RT1AT <i>(Nota: Consultare il manuale di riferimento)</i> <i>Note / Note:</i>	B15C Standard fittings				15.0	16.8	18.2	21.9	28.7			
	B1K Standard fittings				14.3	15.7	17.3	21.7	33.3			
	B2R Standard fittings				17.3							
SLIM <i>(Nota: Consultare il manuale di riferimento)</i> <i>Note / Note:</i>	B12T-N Standard fittings											
	B15C Standard fittings											
	B1K Standard fittings											

\*3 Note: Consultare con l'operatore No-G di diametro 19.65 mm  
\*3 Note: Check with No-G gauge diameter 19.65 mm

BRAIDED HOSES Tubi trecati		3/16"	1/4"	5/16"	3/8"	1/2"	5/8"	3/4"	1"	1 1/4"	1 1/2"	2"	
TEKNOIACK <i>(Nota: Consultare il manuale di riferimento)</i> <i>Note / Note:</i>	B12T-N Standard fittings												
	B15C Standard fittings	19.0	20.3										
	B1K Standard fittings												
LIFT-PLUS EN 812 <i>(Nota: Consultare il manuale di riferimento)</i> <i>Note / Note:</i>	B1R Standard fittings												
	B1K Standard fittings												
	B12T Standard fittings												
SERVOCOMANDO <i>(Nota: Consultare il manuale di riferimento)</i> <i>Note / Note:</i>	B15C Standard fittings	15.5	17.0	18.6	22.5								
	B1K Standard fittings	15.6	16.9	18.8	22.5	28.0	30.5	37.9					
	B2R Standard fittings												
ALPI 3300 <i>(Nota: Consultare il manuale di riferimento)</i> <i>Note / Note:</i>	B12T-N Standard fittings												
	B15C Standard fittings												
	B1K Standard fittings												
ALPI 4000 <i>(Nota: Consultare il manuale di riferimento)</i> <i>Note / Note:</i>	B12T-N Standard fittings												
	B15C Standard fittings												
	B1K Standard fittings												
ICEBERG/1 EXCEED EN853 15N SAE 100 RT1AT <i>(Nota: Consultare il manuale di riferimento)</i> <i>Note / Note:</i>	B1R Standard fittings	15.2	17.2	18.8	21.0	25.4	28.2	32.2	39.8	46.6	53.0	66.2	
	B1K Standard fittings	15.4	17.3	18.6	20.5	25.2	27.4	31.0	39.0	45.7			
	B2R Standard fittings	17.6	17.8	20.3	23.0	25.7	29.0	33.5	41.2	50.8	56.7	69.5	
ICEBERG/2 EXCEED EN853 25N SAE 100 R2AT <i>(Nota: Consultare il manuale di riferimento)</i> <i>Note / Note:</i>	B15C Standard fittings				15.3	16.8	18.6	22.5	26.4	29.2	36.9		
	B1K Standard fittings				15.0	16.3	18.6	22.7	26.4	29.5	37.9	50.8	64.6
	B2R Standard fittings				16.2	18.0	20.0	23.8	27.8	30.3	37.9		

BRAIDED HOSES Tubi trecati		3/16"	1/4"	5/16"	3/8"	1/2"	5/8"	3/4"	1"	1 1/4"	1 1/2"	2"	
ICEBERG/3 <i>(Nota: Consultare il manuale di riferimento)</i> <i>Note / Note:</i>	B1R Standard fittings												
	B1K Standard fittings												
	B2R Standard fittings												
VULCAN/1 EXCEED EN853 15N SAE 100 RT1AT <i>(Nota: Consultare il manuale di riferimento)</i> <i>Note / Note:</i>	B1R Standard fittings	15.2	17.2	18.8	21.0	25.4	28.2	32.2	39.8	46.6	53.0	66.2	
	B1K Standard fittings	15.4	17.3	18.6	20.5	25.2	27.4	31.0	39.0	45.7			
	B2R Standard fittings	17.6	17.8	20.3	23.0	25.7	29.0	33.5	41.2	50.8	56.7	69.5	
VULCAN/2 EXCEED EN853 25N SAE 100 R2AT <i>(Nota: Consultare il manuale di riferimento)</i> <i>Note / Note:</i>	B15C Standard fittings				15.3	16.8	18.6	22.5	26.4	29.2	36.9		
	B1K Standard fittings				15.0	16.3	18.6	22.7	26.4	29.5	37.9	50.8	64.6
	B2R Standard fittings				16.2	18.0	20.0	23.8	27.8	30.3	37.9		
VULCAN AIR EXCEED EN853 15N SAE 100 RT1AT <i>(Nota: Consultare il manuale di riferimento)</i> <i>Note / Note:</i>	B1R Standard fittings	15.2	17.2	18.8	21.0	25.4	28.2	32.2	39.8	46.6	53.0	66.2	
	B1K Standard fittings	15.4	17.3	18.6	20.5	25.2	27.4	31.0	39.0	45.7			
	B2R Standard fittings	17.6	17.8	20.3	23.0	25.7	29.0	33.5	41.2	50.8	56.7	69.5	
PREMIER PREMIER RW <i>(Nota: Consultare il manuale di riferimento)</i> <i>Note / Note:</i>	B12T-N Standard fittings	18.0	18.8	20.3	23.2	27.3	31.3	39.1					
	B1K Standard fittings	14.6	16.6	17.8	21.7	25.8	29.3	36.4					
	B15C Standard fittings												
PREMIER ONE PREMIER ONE RW <i>(Nota: Consultare il manuale di riferimento)</i> <i>Note / Note:</i>	B12T-N Standard fittings	14.6	16.6	17.8	21.7	25.8	29.3	36.4					
	B1K Standard fittings												
	B15C Standard fittings												
SMART ONE SMART ONE RW <i>(Nota: Consultare il manuale di riferimento)</i> <i>Note / Note:</i>	B12T-N Standard fittings	14.6	16.6	17.8	21.7	25.8	29.3	36.4					
	B1K Standard fittings												
	B15C Standard fittings												
SMART TWO <i>(Nota: Consultare il manuale di riferimento)</i> <i>Note / Note:</i>	B12T-N Standard fittings	18.0	19.0	20.6	23.5	27.4	31.1	39.1					
	B1K Standard fittings												
	B15C Standard fittings												

BRAIDED HOSES Tubi trecati		3/16"	1/4"	5/16"	3/8"	1/2"	5/8"	3/4"	1"	1 1/4"	1 1/2"	2"	
DOLOMITI/15N EN 853 15N - SAE 100 RT1AT <i>(Nota: Consultare il manuale di riferimento)</i> <i>Note / Note:</i>	B12T-N Standard fittings	16.0	18.0	18.6	20.5	23.4	27.0	30.8	39.1	48.5	57.0	69.4	
	B15C Standard fittings				16.0	17.8	20.0	23.6	27.4	30.7	37.9		
	B1T Standard fittings	15.4	16.4	18.2	20.1	24.2	26.4	30.8	38.9	46.6	54.2		
DOLOMITI/25N EN 853 25N - SAE 100 R2AT <i>(Nota: Consultare il manuale di riferimento)</i> <i>Note / Note:</i>	B12T-N Standard fittings	16.7	19.0	19.6	21.3	24.4	28.2	32.0	40.3	51.0	59.0	72.7	
	B2T Standard fittings	15.7	18.0	20.2	21.4	25.6	28.5	32.0	41.0	50.0	57.5		
	B12T Standard fittings									24.4	27.2	32.0	
DOLOMITI/15C EXCEED EN853 15C <i>(Nota: Consultare il manuale di riferimento)</i> <i>Note / Note:</i>	B15C Standard fittings				15.3	16.8	18.6	22.5	26.4	29.2	36.9		
	B1K Standard fittings				15.0	16.3	18.6	22.7	26.4	29.5	37.9	50.8	64.6
	B2R Standard fittings				16.2	18.0	20.0	23.8	27.8	30.3	37.9		
DOLOMITI/25C EXCEED EN853 25C <i>(Nota: Consultare il manuale di riferimento)</i> <i>Note / Note:</i>	B12T-N Standard fittings	18.2	19.0	20.6	23.5	27.4	31.1	39.1	48.7	56.2	71.0		
	B15C Standard fittings				16.2	18.0	20.0	23.8	27.8	30.3	37.9		
	B1K Standard fittings				16.1	17.6	19.5	23.4	26.6	29.0	38.1		

\*1 I DIAMETRI DI PRESSATURA INDICATI SONO VALIDI ANCHE PER LE VERSIONI FOREVER E EVERGREEN  
\*2 CRIMPING DIAMETERS REPORTED IN THIS DOCUMENT ARE ALSO VALID FOR FOREVER AND EVERGREEN VERSIONS

SPIRAL HOSES Tubi spirali		3/16"	1/4"	5/16"	3/8"	1/2"	5/8"	3/4"	1"	1 1/4"	1 1/2"	2"
TEKNOPIR/12 EN 853 P12 SAE 100 B12 <i>(Nota: Consultare il manuale di riferimento)</i> <i>Note / Note:</i>	B9R Standard fittings	19.2	23.2	26.3	29.8	33.5	41.8	54.6	58.5	74.6		
	KB4SH Standard fittings											
	B9K Standard fittings	25.8	28.5	32.9	36.0	43.5	57.0					
TEKNOPIR/13 EN 853 P13 SAE 100 B13 <i>(Nota: Consultare il manuale di riferimento)</i> <i>Note / Note:</i>	B9R Standard fittings	19.2	23.2	26.3	29.8	33.5	41.8	54.6	58.5	74.6		
	KB4SH Standard fittings											
	B9K Standard fittings	25.8	28.5	32.9	36.0	43.5	57.0					
TEKNOPIR/15 EN 853 P15 SAE 100 B15 <i>(Nota: Consultare il manuale di riferimento)</i> <i>Note / Note:</i>	B9R Standard fittings	19.2	23.2	26.3	29.8	33.5	41.8	54.6	58.5	74.6		
	KB4SH Standard fittings											
	B9K Standard fittings	25.8	28.5	32.9	36.0	43.5	57.0					

SPIRAL HOSES Tubi spirali		3/16"	1/4"	5/16"	3/8"	1/2"	5/8"	3/4"	1"	1 1/4"	1 1/2"	2"
EVEREST/3000 <i>(Nota: Consultare il manuale di riferimento)</i> <i>Note / Note:</i>	B9R Standard fittings											
	B9K Standard fittings											
	HB6NS Standard fittings											
EVEREST/6000 <i>(Nota: Consultare il manuale di riferimento)</i> <i>Note / Note:</i>	B9R Standard fittings											
	B9K Standard fittings											
	HB6NS Standard fittings											
EVEREST/5000 <i>(Nota: Consultare il manuale di riferimento)</i> <i>Note / Note:</i>	B9R Standard fittings											
	B9K Standard fittings											
	HB6NS Standard fittings											

SPIRAL HOSES Tubi spirali		3/16"	1/4"	5/16"	3/8"	1/2"	5/8"	3/4"</
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